

Date: Wednesday, 20/05/2009 9:57:42 AM  
User: Linda Lacelle

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 48069	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251223
This Issue : 20/05/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 45159	Material : N/A
Written By :	Due Date : 27/05/2009 Qty: 1 Um: Each
Checked & Approved By :	
Comment :	

## Additional Product

Job Number: 

Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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*AS*

Comment: PURCHASING

Issue P/O: 8826 to Eagle Copters

"Assembly of D212-725-1-223 with Dart IPP D212-725-1-223"

Send a copy of this IPP

C207105120 *Q*

MAY 25 2009

2.0	D2127251223	Angle
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*AS*

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
ANGLE

MAY 25 2009

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES-ENGINEERING
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-223	ANGLE	<u>45398.166</u>
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Attach serviceable tags

*[Signature]*

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-223 REV. F

Material Certification / Proof of Traceability / Certificate of Conformity required

MAY 25 2009

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 48069

Part Number: D2127251223

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AB

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAY 25 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AB

Comment: INSPECT WORK TO CURRENT STEP

MAY 25 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

MAY 25 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/27 AB

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



C209105126

Work Order Number: 45398

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.66**Discrepancy:

Fabricate D212-725-1-223, Angle for Dart Aerospace.

Resolution:D212-725-1-223, Angle fabricated IAW D212-725-1 Dwg Pg. 78.  
Material AISI 304, .020 Batch No. 1758**1.66** Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 5/13/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.67**Discrepancy:

Fabricate D212-725-1-225, Seal Retainer for Dart Aerospace.

Resolution:

D212-725-1-225, Seal Retainer fabricated IAW D212-725-1 Dwg Pg. 79. Material 321 ANN SS .020, Batch No. 2828.

**1.67** Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 5/13/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.68**Discrepancy:

Fabricate D212-725-1-227, Bracket for Dart Aerospace.

Resolution:

D212-725-1-227, Bracket fabricated IAW D212-725-1 Dwg Pg 80. Material 301 1/2 .025, Batch No. 2451.

**1.68** Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 5/13/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.69**Discrepancy:

Fabricate D212-725-1-231, Stiffener Angle for Dart Aerospace.

Resolution:

D212-725-1-231, Stiffener Angle fabricated IAW D212-725-1 Dwg Pg. 81. Material 2024-T3511 0.130, Batch No. 2978.

**1.69** Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 5/13/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*